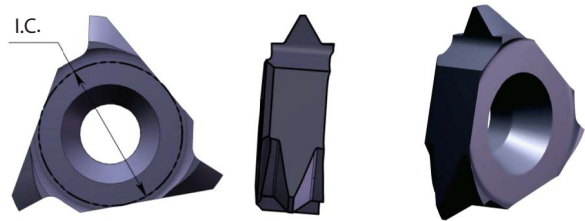


## Partial Profile 60° - ISO, UN

Same insert for internal and external thread



| Insert Type | I.C. | Ordering Code      | Pitch Range mm | Pitch Range TPI | Holder Code* |
|-------------|------|--------------------|----------------|-----------------|--------------|
| SI16        | 3/8" | <b>ST 16 R G60</b> | Int. 1.5-3.0   | Int. 16-8       | H27, 28, 29  |
|             |      |                    | Ex. 1.25-3.0   | Ex. 20-8        |              |
|             |      | <b>ST 16 R N60</b> | Int. 3.5-5.0   | Int. 7-5        |              |
|             |      |                    | Ex. 3.0-4.5    | Ex. 8-6         |              |

Right hand cutting

\* For complete toolholder description see pages B07-29 and 30

## *CMT Multi Insert Milling Cutters*

**CMT indexable milling inserts and cutters for Grooving, Chamfering and Threading**



### **Inserts**

- Insert profiles are fully ground
- Spiral inserts for smooth cutting operation
- Three cutting edges on each insert
- For a wide range of materials and applications

Carbide grade: MT7

### **Milling cutters / Disc milling cutter**

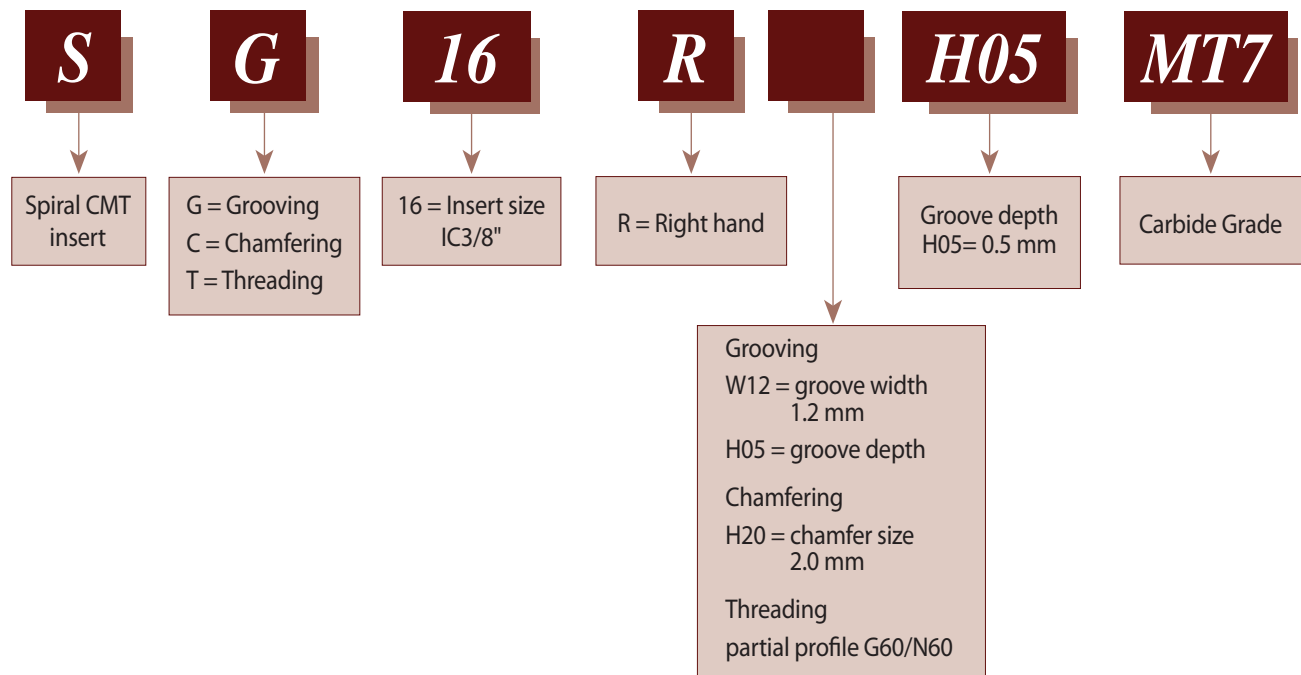
- 4 - 8 inserts per holder, for high productivity
- For use with CPT standard CMT S35 toolholders
- The milling cutters are coated with a special layer (silver color) for high anti-corrosive resistance and extra protection against cutting burrs



Demonstration

## Product Identification - Ordering Codes

### Inserts



### Toolholders

