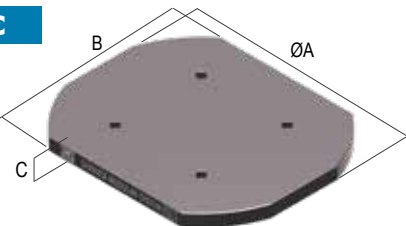


SOVRATAVOLA TONDA / ROUNDED BASE
Dimensioni - Dimensions (mm)
Art. 62C

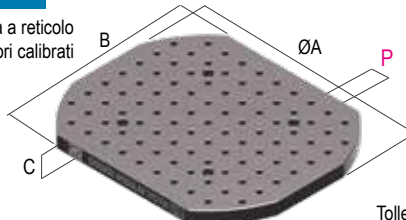
Piastra base tonda liscia interfacciata. Piani rettificati
Rounded smooth base plate. Faces ground



			ACCIAIO - STEEL METAL Fe420			ALLUMINIO / ALUMINUM AL5083		
ØA	B	C	Kg	Cod.		Kg	Cod.	
400	320	38	37	8.62.C4032S		13	8.62.C4032A	
500	400	38	58	8.62.C5040S		21	8.62.C5040A	
630	500	38	93	8.62.C6350S		33	8.62.C6350A	
800	630	38	-	8.62.C8063S		-	8.62.C8063A	

Art. 62E

Piastra base tonda a reticolo interfacciata con fori calibrati e filettati integrali
Rounded base plate with solid calibrated holes and threads

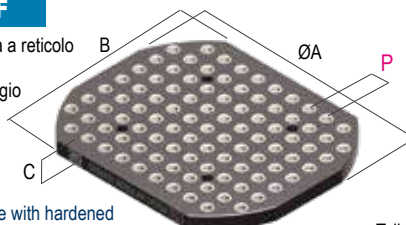


ØA	B	C	Kg	Cod.	P = 50	Kg	Cod.	P = 50
400	320	38	37	8.62.E4032S		13	8.62.E4032A	
500	400	38	58	8.62.E5040S		21	8.62.E5040A	
630	500	38	93	8.62.E6350S		33	8.62.E6350A	
800	630	38	150	8.62.E8063S		-	8.62.E8063A	

Tolleranza $\pm 0,02$ mm, □ Interasse reticolo 50mm = Ø 16 / M12 Tolerance $\pm 0,02$ mm, □ Grid pitch 50mm = Ø 16 / M12

Art. 62F

Piastra base tonda a reticolo interfacciata con bussole di centraggio temprate 100Cr6 e filetti riportati in acciaio inox
Grid type pallet rounded base plate with hardened bushings 100Cr6 and inox steel elicoils

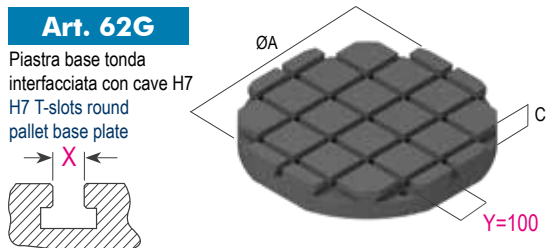


ØA	B	C	Kg	Cod.	P = 50	Kg	Cod.	P = 50
400	320	38	-	8.62.F4032S		-	8.61.F4032A	
500	400	38	-	8.62.F5040S		-	8.62.F5040A	
630	500	38	-	8.62.F6350S		-	8.62.F6350A	
800	630	38	-	8.62.F8063S		-	8.62.F8063A	

Tolleranza $\pm 0,02$ mm, □ Interasse reticolo 50mm = Ø 16 / M12 Tolerance $\pm 0,02$ mm, □ Grid pitch 50mm = Ø 16 / M12

Art. 62G

Piastra base tonda interfacciata con cave H7
H7 T-slots round pallet base plate

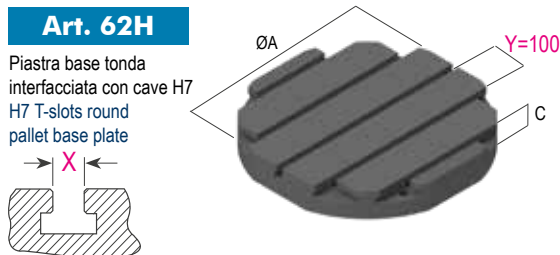


			ACCIAIO - STEEL METAL Fe420		
ØA	C		Kg	Cod.	
400	73	-	-	8.62.G4032S	
500	73	-	-	8.62.G5040S	
630	73	-	-	8.62.G6350S	
800	73	-	-	8.62.G8063S	

In caso di ordine specificare le quote X e Y - Order must include X and Y dimensions

Art. 62H

Piastra base tonda interfacciata con cave H7
H7 T-slots round pallet base plate



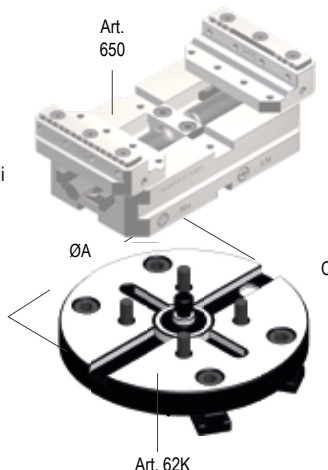
			ACCIAIO - STEEL METAL Fe420		
ØA	C		Kg	Cod.	
400	73	-	-	8.62.H4032S	
500	73	-	-	8.62.H5040S	
630	73	-	-	8.62.H6350S	
800	73	-	-	8.62.H8063S	

In caso di ordine specificare le quote X e Y - Order must include X and Y dimensions

KIT PIASTRE DI INTERFACCIA TONDE PER TAVOLE ROTANTI
INTERFACED PLATES KIT FOR ROTARY TABLE
NEW
22/23
Art. 62K*

Kit piastra base tonda interfacciata per tavole rotanti, con cave H7 disponibili per i più importanti costruttori di macchine utensili
Round shaped base plate kit interfaced for rotary tables with H7 key ways. Available for most important machining centers manufacturers.

Round shaped base plate kit interfaced for rotary tables with H7 key ways. Available for most important machining centers manufacturers.



			ACCIAIO - STEEL METAL Fe420			ALLUMINIO / ALUMINUM AL5083		
ØA	C		Kg	Cod.		Kg	Cod.	
160	19	-	-	8.62.K1616S		-	8.62.K1616A	
210	19	-	-	8.62.K2121S		-	8.62.K2121A	
310	19	-	-	8.62.K3131S		-	8.62.K3131A	

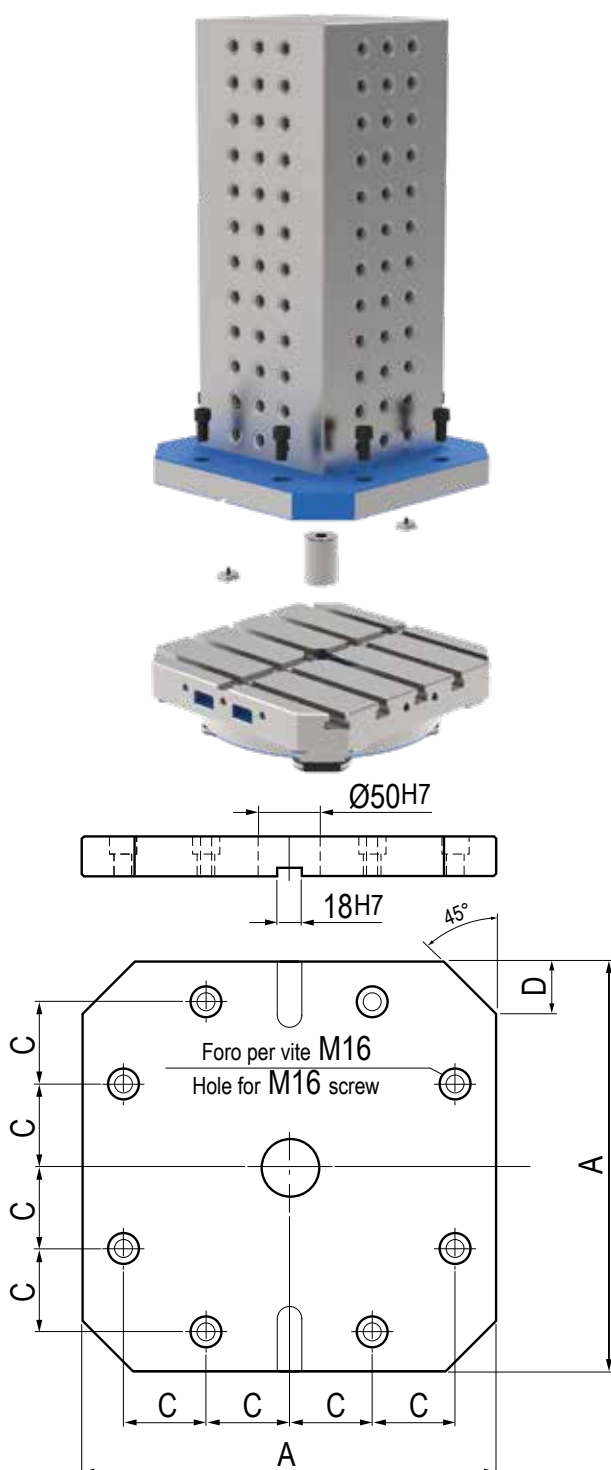
* In fase d'ordine specificare costruttore - modello di macchina (fornire disegno) e tipo di morsa
Specify the manufacturer, the machining center model (send us the drawing) and the type of vise needed when placing the order.

Kit per montaggio e allineamento incluso - Kit for mounting and alignment included

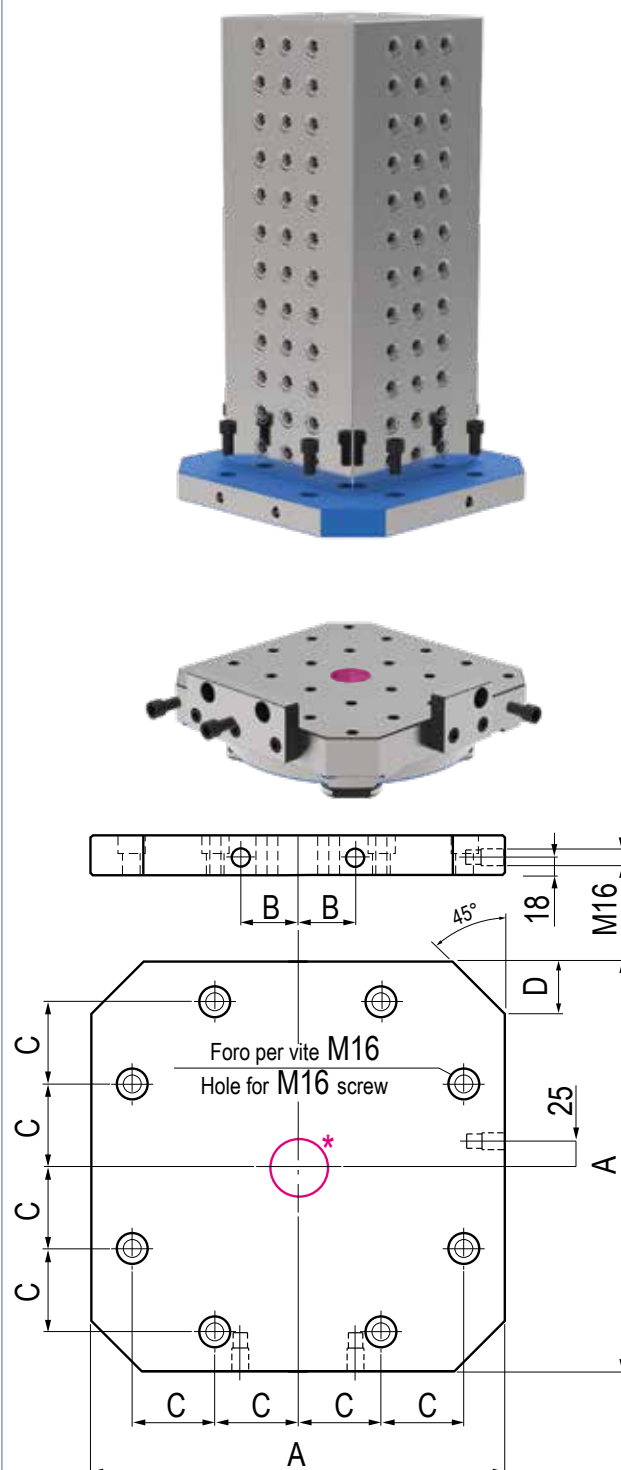
INTERFACCIAMENTO STANDARD STANDARD INTERFACE

STANDARD EUROPEO
 EUROPEAN STANDARD

A	400	500	630	800
B	-	-	-	-
C	80	100	125	160
B	-	-	-	-


STANDARD GIAPPONESE (Normativa JIS)
 JAPANESE STANDARD (Normative JIS)

A	400	500	630	800
B	55	75	100	135
C	80	100	125	160
B	55	75	100	135



Foro centrale (OPZIONE)* - Central hole (OPTIONAL)*

COME LAVORARE I PORTAPEZZI, TRAMITE ZERO POINT E STAFFE INTELLIGENTI

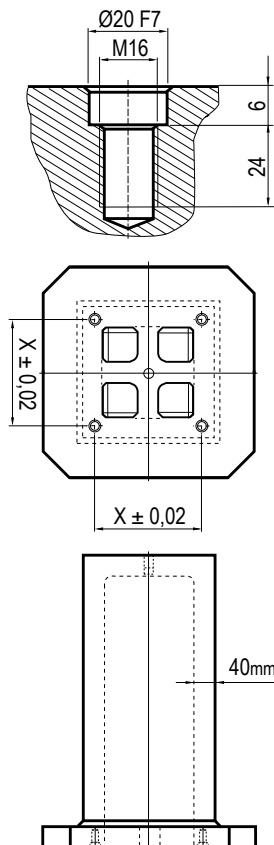
HOW TO MACHINE TOMBSTONES WITH ZERO POINT AND INTELLIGENT CLAMPS

Tutti i ns. portapezzi (escluso la fusione grezza), sono predisposti, sulla base di appoggio con forature e filettature per l'uso dei tiranti

Zero-Point Art.11A T.2 Questo principalmente significa che tutti i ns. portapezzi possono essere velocemente fissati, posizionati e lavorati sulle 5 facce senza nessun impedimento per quanto riguarda il percorso utensili.

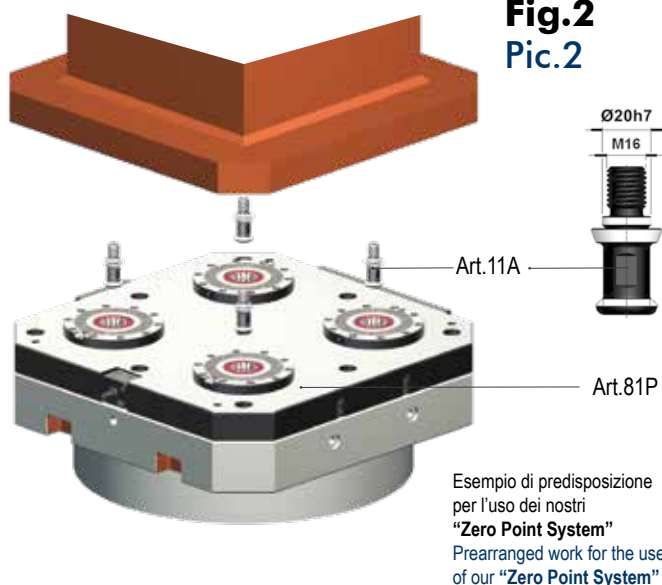
All our tombstone fixture (rough cast iron casting excluded) are pre-worked and prepared on the bottom base face for our Zero-Point pull-stud Art.11A T.2. This important feature will give you many possible application.

Fig.1
Pic.1



* Sulle superfici grezze
aggiungere 5mm
* Add 5mm on the
rough surfaces

Fig.2
Pic.2

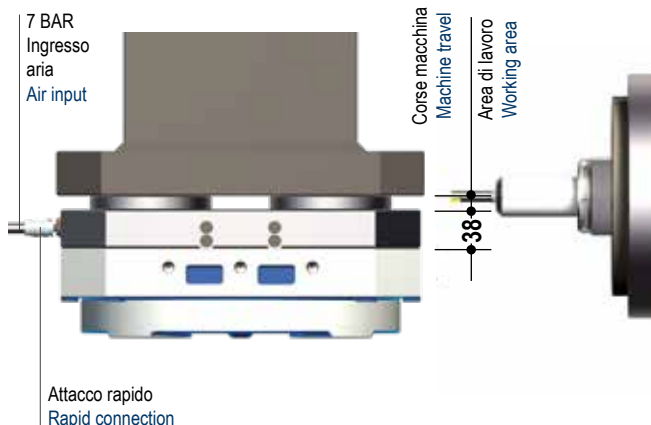


Esempio di predisposizione
per l'uso dei nostri
"Zero Point System"
Prearranged work for the use
of our "Zero Point System"

Per montaggio, posizionamento e ancoraggio istantaneo con necessità di collegamento pneumatico solo per lo sbloccaggio. Il bloccaggio è meccanico tramite molle. Con questo sistema il pallet può tranquillamente essere movimentato senza l'ausilio di collegamenti elettrici, elettronici, idraulici o pneumatici.

Quick clamping and accurate positioning set up of your tombstone through pneumatic source (only for unclamping - clamping is mechanically maintained by springs)
With this system your pallet could easily travel without the need of electrical pneumatic or electronic connection.

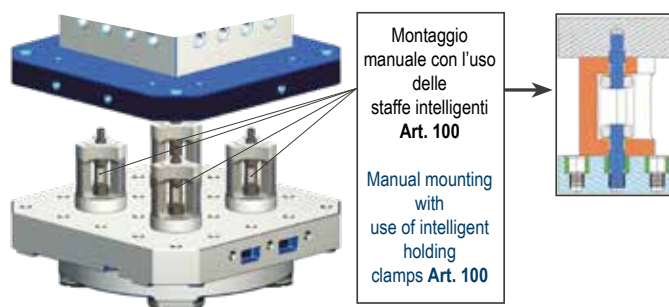
Fig.3
Pic.3



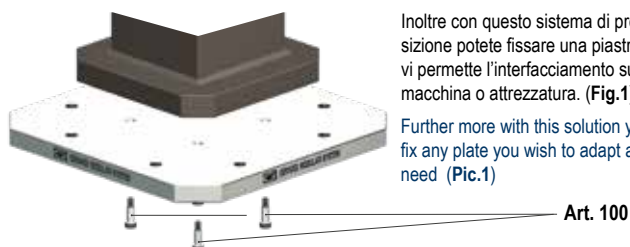
Gli "Zero Point Gerardi" sono utilizzabili anche per ottimizzare le corse del Vs. centro orizzontale sollevando il pezzo all'altezza desiderata senza l'ausilio di sovravole.

Our hydraulic or pneumatic "Zero Point Gerardi" are also used to optimize the vertical travel of your horizontal machining center without the need of extra over pallet plates.

Fig.4
Pic.4



I fori di predisposizione (Fig.1- pag. 8.5) possono essere usati anche per l'utilizzo di "staffe intelligenti" Art.100 e relativi prigionieri.
The pre-work holes (Pic.1- pag. 8.5) are also coming handy for the use of our "intelligent clamps" Art. 100

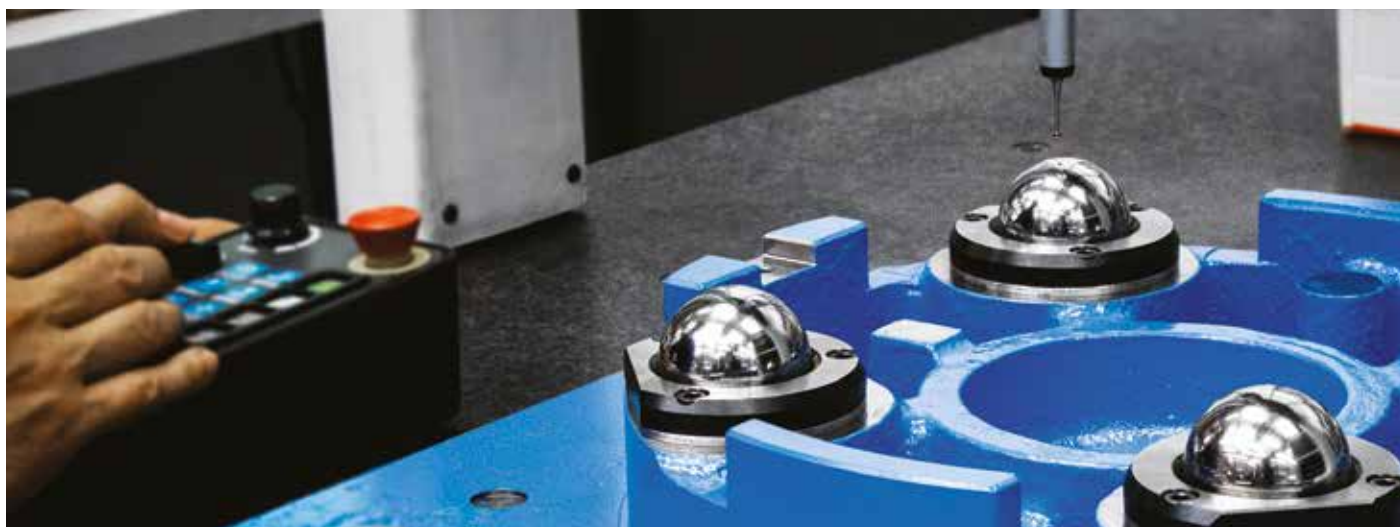


Inoltre con questo sistema di predisposizione potete fissare una piastra che vi permette l'interfacciamento sulla Vs. macchina o attrezzatura. (Fig.1)

Further more with this solution you can fix any plate you wish to adapt as you need (Pic.1)

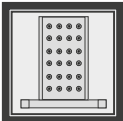
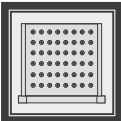
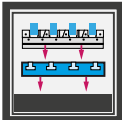
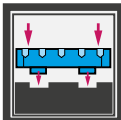
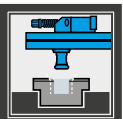
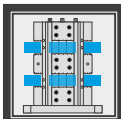
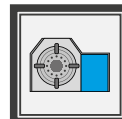
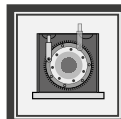
VERIFICHE DIMENSIONALI TRAMITE MACCHINE DI MISURA

DIMENSIONAL CHECK THROUGH MEASUREMENT MACHINES



SIMBOLOGIA DATI TECNICI

TECHNICAL DATA ICONS

MODELLI PORTAPEZZI TOMBSTONE MODELS			 Cubi Cubes	 Spalle 2 Sides tombstones	 Cubi a croce Cross cubes	 Squadre Angles
PIASTRE E PALLET PLATES AND PALLET					 Piastre e sovratavole Plates & Interfaced plates	 Pallet macchina Machine pallet
POSSIBILITÀ DI POSSIBILITY OF			 Posizionamento & cambio rapido Quick change & positioning	 Cubi-morsa Vise tower	 Divisore Automatico Automatic dividing head	 Divisore Meccanico Mechanical dividing head
PAGINE PAGES					 Accessori & Ricambi Accessories & Spare Parts	 Istruzioni corretto utilizzo Instruction for a proper use