



Verwendung:

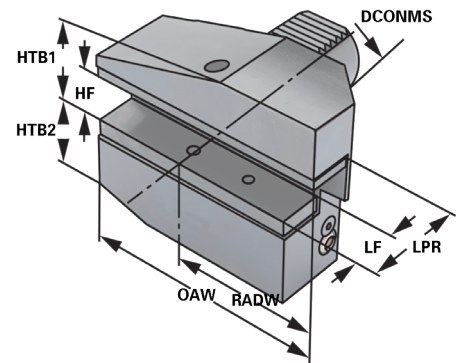
Vorwiegend für Außenbearbeitung.
Zum Plan Einstechen.

Application:

Mainly for external machining.
For face machining.

Application:

Principalement pour usinage extérieur.
Pour carottage.



DIN ISO
10889

B7

Bestell-Nr. Order no. Référence	Abmessung Size Dimension	DCONMS	OAW	RADW	RADWOF	LF	LPR	HF	HTB1	HTB2
169.37.12	B7 - 16 × 12 × 24	16	58	39	5	13	24	12	20	22
209.37.16	B7 - 20 × 16 × 30	20	75	50	7	16	30	16	30	25
259.37.16	B7 - 25 × 16 × 30	25	75	50	7	16	30	16	30	25
309.37.20	B7 - 30 × 20 × 40	30	100	65	10	22	40	20	42	30
409.37.25	B7 - 40 × 25 × 44	40	118	75,5	12,5	22	44	25	48	42,5
509.37.32	B7 - 50 × 32 × 55	50	130	80	16	30	55	32	60	50

Ausführung:

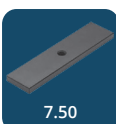
Version:

Version:

Mit einstellbarer Kugelspritzdüse und Unterlegplatte

With adjustable spray nozzle and shim

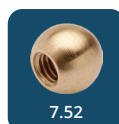
Avec gicleur ajustable et semelle



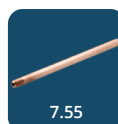
7.50



7.50



7.52



7.55

7

Version: Avec arrosage interne respectivement avec raccord fileté pour arrosage externe.

Einsatz von Werkzeughaltern bei rechter Spindeldrehrichtung
Application of tool holders with clockwise spindle rotation
Utilisation d'attachements avec la broche en sens horaire



Example:

40 3 . 02 . 20 . 1

Cone

SK 30 = 30
SK 40 = 40
SK 50 = 50

VDI

.
. .
VDI 30 = 30
. .
.

HSK

.
. .
A63 = A63
. .
.

.
. .
.

Design

1 = DIN 2080

2 = DIN 69871 A - AD
3 = DIN 69871 AD/B

5 = JIS B 6339 A - AD
6 = JIS B 6339 AD/B

9 = VDI

Diameter

Length

Type

01 = OZ-system
02 = ER-system
03 = KPS-system
04 = Weldon
05 = Whistle Notch
06 = Milling arbors for screw in cutters
07 = Adaptor sleeves DIN 6383
08 = Adaptor sleeves DIN 6364
09 = Adaptor sleeves for SK
10 = Combi shell mill holders
11 = Shell mill holders
14 = Drill chuck adaptors DIN 238
15 = CNC-drill chucks
16 = Quick change tapping chucks
17 = Boring bar blanks
18 = Test arbors
20 = Pull studs
61 = OZ without drive slots
62 = ER without drive slots
64 = Milling chuck
70 = Shrink fit chucks
H = Hydraulic chucks